

TECHNICAL DATA

PRODUCT					
Collection	Craft	Craft	Craft	Craft	Classique
Colour Name	CF1001	CF1002	CF1003	CF1004	CF2001
Certification	CE	CE	CE	CE	CE
Click type	5G	5G	5G	5G	5G
Click license	Yes	Yes	Yes	Yes	Yes
Bevel	0.75mm longside, 0.5mm shortside	0.75mm longside, 0.5mm shortside	0.75mm longside, 0.5mm shortside	0.75mm longside, 0.5mm shortside	0.75mm longside, 0.6mm shortside
Filler colour	Black filler	Black filler	Black filler	Black filler	≤3mm Natural filler >3mm Black filler
Wood species	Eu Oak+Pine+Pine	Eu Oak+Pine+Pine	Eu Oak+Pine+Pine	Eu Oak+Pine+Pine	Eu Oak+Pine+Pine
Origin	France+New Zealand	France+New Zealand	France+New Zealand	France+New Zealand	France+New Zealand
Brushing	Hand brush	Hand brush	Hand brush	Hand brush	Regular brush
Other surface treatment	Halfmoon Handscrape, edges distress, carbonized, stain, nvisible oil	Halfmoon Handscrape, edges distress, nvisible oil	Halfmoon Handscrape, edges distress	Halfmoon Handscrape, edges distress, carbonized	UV oil
Finishing	wax oil	wax oil	wax oil	wax oil	UV oil
# layers	3 layers	3 layers	3 layers	3 layers	3 layers
Oil/varnish brand	Bio House	Bio House	Bio House	Bio House	Loba

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GRADING		
Code	CD(CD-)	DE(E-)
Live knots	≤ 40mm, allow 1, 20mm-30mm allow 2, ≤ 20mm, allow 3	≤ 70mm, allow 1, 50mm-60mm allow 2, ≤ 50mm, allow 3, allow ≤ 30mm
Dead knots	≤ 30mm, allow 2, ≤ 20mm allow 3. Knots hole: ≤ 20mm, allow 2	≤ 60mm, allow 2, ≤ 40mm, allow 4
Sapwood	width ≤ 20% width of board	width ≤ 25% width of board
End cracks	≤ 3*150mm allow 2 end, not allow parallel cracks	≤ 5*200mm allow 2 end, not allow parallel cracks
Surface cracks	≤ 2*100 mm, allowed 1 ; closed along the natural line of the skin, with length ≤ 150 mm, allowed 1	≤ 4*300mm, with 1 allowable crack; for discontinuous cracks not exceeding 3mm in width, the cumulative length shall not exceed 1/3 of the plate length.
Colour variation	regular color variation and wood grain.	regular color variation and wood grain.
Bark	width ≤ 4mm, length ≤ 50mm, allowed 1	Allowed, will take out the bark. If round shap, will take as knots hole. If long shap, will follow cracks rule.
Insects + marks	Not allowed	Not allowed insect tunnel. Allow worm hole max 10, not together
Structure variation	Not allow big color variation	Not allow big color variation
Decay	allowed if enough strength. If soft, not allowed	allowed if enough strength. If soft, not allowed
Blue stain	not allowed	not allowed
Live heart	allow closed pith, not allow extrem red heart	allow closed pith, not allow extrem red heart
Machine marks	not allowed	not allowed

	PALLET / 40 HQ ft	PALLET / 20 ft
Length (mm)	1930	1930
Width (mm)	1020	1020
Height (mm)	1208	1096
Pallet type	Solid wood pallet	Solid wood pallet
# boxes/pallet	45	40
Sqm per pallet	129,96	115,52
Weight per pallet	1196 kg/pallet (gross weight)	1067 kg/pallet (gross weight)
# pallets	24	12



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Glue brand	Dynea (Aica Aibon)
Warranty (res)	
Warranty (comm)	
Density	536 kg/m ³
Reaction to fire	Cfl - s 1
Usage class	
Formaldehyde	0,02 ppm (96 h)/ E1
PCP	< 5 x 10 ⁶ n
VOC class	≤ 0.5 mg/m ³
Other VOC certification	Floor score
Impact or wear resistance	
Thermal res.	0.122 (m ² K)/W*
Moisture level	7-9%
Bio. durability	

DIMENSIONS	
Length (mm)	1900
Width (mm)	190
Thickness (mm)	14
Top layer thickness	3 (above 2.5mm)
# planks per box	8
# full planks per box	6 or 7, Short length is 3 layers every 2 boxes
Cut length size (mm)	950+950 OR 1220+680
Sawing method	Sawn cut

BOX	
Length (mm)	1930
Width (mm)	210
Height (mm)	118
Box type	6 sides box
# boxes/inlay	None
Sqm per box	2,888
Weight per box	25.77kg